

ADMIRALTY SIGNAL ESTABLISHMENT

Specification AD/CV223/Issue 3. Dated 1.2.46. To be read in conjunction with K1001, ignoring clauses :- 5.2, 1.2, 5.2.2, 5.3, 7.2.	<u>SECURITY</u>	
	<u>Specification</u> Confidential	<u>Valve</u> Restricted

<u>TYPE OF VALVE:-</u> Velocity modulation.	<u>MARKING</u>
<u>CATHODE:-</u> Indirectly heated.	See K1001/7,
<u>ENVELOPE:-</u> Glass with metal resonator.	Additional marking:-
<u>PROTOTYPE:-</u> CV129 for different frequency.	Serial No. ....

<u>RATING</u>			Note	<u>BASE</u>	
			IO - See K1001/A.IV/D1		
Heater voltage (V)	4.0		B	<u>Pin</u>	<u>Electrode</u>
Heater current (A)	1.4			1	Grid
Tuning range : (Mc/s)	9900-9588			2	Heater
(approx.cm)	3.03-3.13			3	No connection
Max. resonator wattage (W)	10		C	4	No connection
Resonator voltage (kV)	1.6		A	5	No connection
Reflector voltage range (V)	-300 to -550		A	6	No connection
Grid voltage range (V)	0 to -100			7	Heater
Max. neg. Vg for oscillation cut-off (V)	150		D	8	Cathode
Max. grid series resistance (Ω)	25,000			TC	Reflector
Max. reflector series resistance (Ω)	25,000			(Direct connection to resonator)	
Max. temp. of resonator	140°C			<u>TOP CAP</u>	
				See K1001/AI/D5.2	
				<u>DIMENSIONS</u>	
				See Fig. 1.	

NOTES

- A.  $V_a$  = resonator voltage,  $V_r$  = reflector voltage.
- B. The valve must operate satisfactorily with any  $V_h$  within the range  $4.0 \pm 0.2$  V.
- C. With convection cooling in free air.
- D. This figure is not necessarily the same as that for starting oscillation, as there is an hysteresis effect which varies from valve to valve; it should therefore be used with caution.

Finish

The circuit portions of the valve are required to be silver plated. All other parts excluding the valve pins and top-cap, are to be given an approved corrosion resisting coating.

TESTS

To be performed in addition to those applicable in K1001.

	Test Conditions				Test	Limits		No. Tested	Note
	Vh(V)	Ia(mA)	Va(kV)	Vr(V)		Min.	Max.		
a	0	Cathode-grid potential 250 V, minimum.			Insulation C-G(M $\Omega$ )	0.1	-	100%	
b	4.0	See K1001/5.3			H-C leakage ( $\mu$ A)	-	50	100%	
c	4.0				Ih (A)	1.0	1.6	100%	
d	4.0	6.25	1.6	Adjusted	i. Vr (V) ii. Range of oscillation (Mc/s)	-300	-550	100%	1
	Vg adjusted between 0 and 400 V. Frequency varied by means of tuner.					9900 to 9588	-		
e	4.0	6.25	1.6	Adjusted	Power output (mW) at :-				
					i. 9900 Mc/s ii. 9588 Mc/s	75 75	- -	100%	1 2
f	4.0	6.25	1.6	Adjusted	Frequency drift (Mc/s)	-	10	1%	1,2
	Frequency drift from cold to stable temperature (i.e. after 20 mins. in free air after switching on) observed.								
g	See K1001/AIII				Interelectrode capacity grid to heater + cathode + resonator (pF)	-	15	Type Ap- proval	

NOTES

- Tests to be made with grid and reflector supplies whose respective total series resistances are 50,000 ohms. The Vg and Vr specified may be taken as including the voltage drop across these resistances, as this should be negligible with a good valve. Should the grid lose control of the anode current as a result of grid current flowing the valve shall be rejected.
- In tests "d" and "e", Vg and Vr must lie within the limits given in test "c".

DETAIL OF COUPLING LOOP ENTRY.

THREAD TO BE  $\frac{1}{16}$ " X 40  $\pm 0.003$ "  
 T.P.I. TO TABLE 24 A B.S.  
 84-1940.  
 AFTER PLATING.  $\pm 0.002$ "  
 $0.109$ "  $\pm 0.005$ "  $\pm 0.015$ "  $0.090$ " MIN.  
 THESE DIAMETERS TO BE CONCENTRIC WITHIN  $0.010$ "



TUNING KNOB INTERNAL THREAD TO BE  
 $\frac{7}{16}$  X 26 T.P.I. TO MEDIUM FIT B.S.F. TOLERANCES  
 (TABLE 25 A B.S. 84-1940) AFTER PLATING.

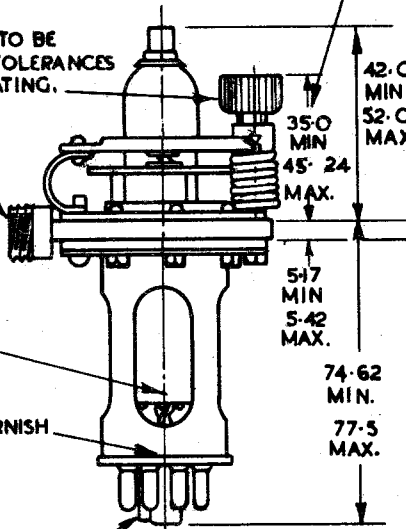
SEE DETAIL ABOVE.

ANY FREE WIRES PROTRUDING  
 THROUGH THE BASE OF THE  
 VALVE SHOULD BE OUT OF FLUSH  
 WITH THE GLASS TERMINATED IN  
 A SPHERICAL BLOB TERMINATED  
 IN A LOOP OF APPROX.  $\frac{1}{8}$ " DIA. OR  
 CONNECTED TO PIN N°3 TO AVOID  
 CORONA DISCHARGE.

INSIDE OF BASE TO BE RENDERED  
 PROOF AGAINST TRACKING BY  
 AN APPROVED METHOD SUCH AS  
 PAINTING WITH ANTI-TRACKING VARNISH

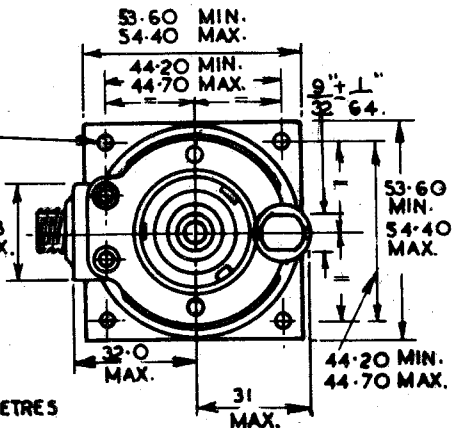
KEYWAY ON SPIGOT TO FACE PARALLEL  
 TO CABLE ENTRY WITHIN  $10^\circ$  OF  $\phi$ .

TRAVEL OF  
 TUNING  
 KNOB.



4 HOLE  $0.162$ " DIA.

25.8  
 MAX.



ALL DIMENSIONS ARE IN MILLIMETRES  
 UNLESS OTHERWISE STATED.