MINISTRY OF AVIATION - D.L.R.D./R.A.E.

SPECIFICATION MOA/CV.2496	SECURITY			
Issue 2A Dated 1.12.61	SPECIFICATION	VALVE		
To be read in conjunction with K.1001 excluding clauses 5.2, 5.3 and 6.8	Unclassifi ≎ d	Unclassified		

Indicates a change

TYPE OF VALVE - Klystron Amplified CATHODE - Indirectly Heated ENVELOPE - Glass/Metal PROTOTYPE - VX 9167			MARKING See K. 1001/4 BASE See Drawing on Page 3
Heater Voltage (V) Heater Current (A) Max. Beam Voltage (kV) Max. Beam Current (peak) (A) Max. R.F. Output Power (peak) (kW) Max. R.F. Input Power (W) Frequency Range (Mo/s) Win. Total Air Cooling (c.f.m.)	5.0 40 12 3.2 5 120 960- 1215 220	E F A, B	INFUT CONNECTION B.N.C. Type bayonet to mate with Jack, U.S. Army-Navy Designation UG.88/U. CUTPUT CONNECTION Coaxial UG. 45/U to mate with Jack, U.S. Army-Navy Designation UG.1126/U DIMENSIONS See Drawing on Page 3 MOUNTING POSITION Any

NOTES

- A. Pulsed supply 3600 pairs/second maximum. 12 use c. Minimum between pulses in a pair, 30 usec. minimum between pulse pairs. Pulse length to be adjusted to give mean beam current of 150 mA maximum.
- B. Magnetic focussing not required.
- C. Pulsed or C.W.
- D. 20 c.f.m. free air at base seats, 100 c.f.m. at 0.1 inch H20 distributed over tube body and 100 c.f.m. at 0.4 inch H20 for collector.
- E. Heater Current must not exceed 70 Amps, on initial switching on.
- F. If new valves or stored valves require a special start up procedure this should consist of applying the Beam Voltage in steps of 33, 60 and 100 per cent of the rated Beam Voltages. The rated power output shall be attained in 2 hours.

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To be performed in addition to those applicable in K.1001

.					Manta.	Limits		No.	Notes	
			Test.	Conditions		Tests		Max.	Tested	Notes
		vh(v)	Beam Volts (kV)	Pin (W)	f (Mo/s)					
	a	5•0	0	0	-	Heater Current (A)	37	43	100%	
	Ъ	5•0	10	0	0	Peak Beam (A) Current	1.8	3.0	100%	1
→	С	5•0	10	25	1167 ± ,2%	Peak Power (kW) Output (1)	4	1	100%	1
→	đ	5•0	10	25	960 ± •256	Peak Power (kw) Output (2)	4	-	100%	1
→	e	5•Ó	10	25	1215 ± .2%	Peak Power (kW) Output (3)	4	-	100%	1
	f	5•0	10	Adjust		RF Power out (5kW)	Record		100%	1,3
→	g	5.0	10	25	1167 ± .2%	Pulse shape Note:		e 2	100%	1 & 2

notes

- The valve shall be run in an approved test rig. R.A.E. to retain test rig details.
- The valve shall be deemed a failure when the output pulse shape has deteriorated such that it is outside the limits specified for the standard pulse shape defined as follows: -

The pulse shall have a pulse duration of 3.5u secs. \pm 0.5u secs. The pulse rise time shall be 2.5u secs. \pm 0.5u secs. and the pulse decay time 2.5u secs. \pm 0.5u secs. The instantaneous amplitude of the pulse shall not, at any instant between time that it reaches 95 per cent of max. amplitude on the leading edge and 95 per cent of max. amplitude on the trailing edge, fall below 95 per cent of max. amplitude of the pulse.

From 90 to 95 per cent of peak amplitude on the leading edge of the pulse, the slope of the pulse shall not be negative. The pulse shall reach 95 per cent of peak amplitude in not more than 0.5µ secs. after reaching 90 per cent.

From 95 to 90 per cent of peak amplitude on the trailing edge of the pulse, the slope of the pulse shall not be positive. The pulse shall reach 90 per cent of peak amplitude in not more than 0.5m secs. after falling to 95 per cent.

<u>Definition of Terms</u>
For the purpose of the specification the following definitions shall apply:-

- (a) Pulse Rise Time The rise time of the pulse is the time required for the leading edge of the pulse to rise from 10 per cent to 90 per cent of the max. amplitude.
- (b) Pulse Decay Time The decay time of the pulse is the time required for the trailing edge of pulse to decay from 90 per cent to 10 per cent of the max. amplitude.
- (c) <u>Fulse Duration</u> The pulse duration shall be the time measured between points on the leading and trailing edges of the pulse which are at 50 per cent of the max. amplitude of the pulse.
- This test provides an indication of the efficiency of the valve and to enable limits to be set the results on the first twelve valves shall be recorded.

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