

23DWP4

CATHODE RAY TUBE

23 INCH, RECTANGULAR, GLASS	FACEPLATE--SPHERICAL GRAY
FOCUS--ELECTROSTATIC	NON ION TRAP GUN
DEFLECTION--MAGNETIC	ALUMINIZED SCREEN
94 DEGREE DEFLECTION ANGLE	EXTERNAL CONDUCTIVE COATING

INTEGRAL IMPLOSION PROTECTION

-----DESCRIPTION AND RATING-----

The 23DWP4 is a 23 inch electrostatic-focus and magnetic deflection glass light-weight picture tube equipped with banded tube - coated funnel type integral implosion protection. Outstanding features include a small neck diameter and a non ion trap gun. The fluorescent screen is aluminized to increase light output and reduce undesirable screen charging. An external conductive coating is provided to serve as a filter capacitor when grounded.

ELECTRICAL DATA

Focusing Method . . . . .	Electrostatic
Deflection Angle, Approximate	
Horizontal . . . . .	82 degrees
Vertical . . . . .	68 degrees
Diagonal . . . . .	94 degrees
Direct Interelectrode Capacitance	
Cathode to all other electrodes, approx. . . . .	5 $\mu\text{uf}$
Grid #1 to all other electrodes, approx. . . . .	6 $\mu\text{uf}$
External Conductive Coating to Anode . . . . .	2500 max. $\mu\text{uf}$
(including implosion protection hardware). . . . .	2000 min. $\mu\text{uf}$
Heater Current at 6.3 volts. . . . .	600 $\pm$ 30 ma.
Heater Warm-Up Time. . . . .	11 sec.

OPTICAL DATA

Phosphor Number. . . . .	P4 Aluminized
Light Transmittance at Center, approx. . . . .	42 Percent

CATHODE RAY TUBE DEPARTMENT

GENERAL  ELECTRIC

Syracuse, N. Y.

MECHANICAL DATA

Overall Length . . . . .	17 3/16 $\pm$ 5/16 inches
Greatest Dimensions of Tube	
Diagonal . . . . .	23 1/2 $\pm$ 1/8 inches
Width . . . . .	20 5/8 $\pm$ 1/8 inches
Height . . . . .	16 5/8 $\pm$ 1/8 inches
Minimum Useful Screen Dimensions (Projected)	
Diagonal . . . . .	22 5/16 inches
Horizontal Axis . . . . .	19 1/4 inches
Vertical Axis . . . . .	15 1/8 inches
Area . . . . .	282 square inches
Neck Length . . . . .	5 1/8 $\pm$ 1/8 inches
Bulb . . . . .	J187 M1
Bulb Contact . . . . .	JEDEC No. J1-21
Base . . . . .	JEDEC No. B7-208
Basing . . . . .	8HR
Bulb Contact Alignment	
Anode Contact Aligns with base pin No. 4 $\pm$ 30 degrees	

RATINGS (Design Maximum System)

Unless otherwise specified, voltage values are positive and measured with respect to cathode.

Maximum Anode Voltage . . . . .	22,000 volts
Minimum Anode Voltage . . . . .	15,000 volts
Maximum Grid #4 (Focusing Electrode) Voltage . . . . .	-500 to +1000 volts
Minimum Grid #2 Voltage . . . . .	100 volts
Maximum Grid #2 Voltage . . . . .	400 volts
Grid #1 Voltage	
Maximum Negative Value . . . . .	140 volts DC
Maximum Negative Peak Value . . . . .	200 volts
Maximum Positive Value . . . . .	0 volts DC
Maximum Positive Peak Value . . . . .	2 volts
Maximum Heater Voltage . . . . .	6.9 volts
Minimum Heater Voltage . . . . .	5.7 volts

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**Maximum Heater-Cathode Voltage**

Heater negative with respect to cathode

During warm-up period not to exceed 15 sec . . . . . 410 volts

After equipment warm-up period . . . . . 300 volts

Heater positive with respect to cathode. . . . . 180 volts

**TYPICAL OPERATING CONDITIONS (Cathode Drive Service)**

Anode Voltage . . . . . 18,000 volts DC  
Grid #4 Voltage (Focusing Electrode-Notes 2 & 3) . . . . . 250 volts DC  
Grid #2 Voltage. . . . . 200 volts DC  
Cathode to Grid #1 Voltage (Note 1). . . . . 31 to 49 volts DC

**MAXIMUM CIRCUIT VALUES**

Maximum Grid #1 Circuit Resistance . . . . . 1.5 max. megohm  
Grid #2 Circuit Resistance . . . . . 0.1 min. megohm  
Focusing Electrode Circuit Resistance. . . . . 0.1 min. megohm

Protective resistance in Grid #2 and focusing electrical circuits is advisable to prevent damage to tube. If applicable, one resistor common to both circuits may be used.

**NOTES:**

1. Visual extinction of focused raster.
2. With the combined Grid #1 bias voltage and video-signal voltage adjusted to give an anode current of 150  $\mu$ A on a 19 1/4" x 15 1/8" pattern from RCA 2F21 monoscope or equivalent.
3. Individual tubes will have satisfactory focus at some value between 0 and 500 volts.

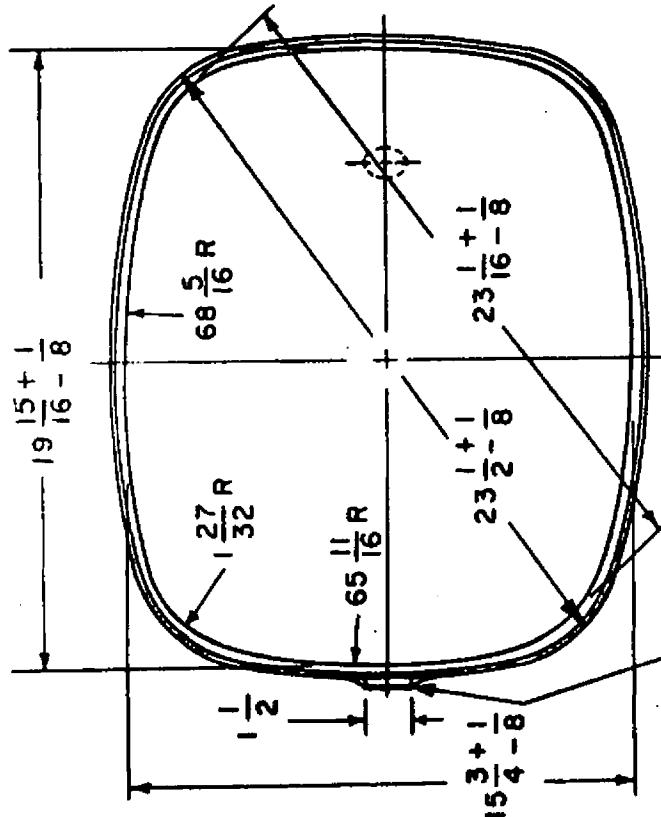
CATHODE RAY TUBE DEPARTMENT

**GENERAL  ELECTRIC**

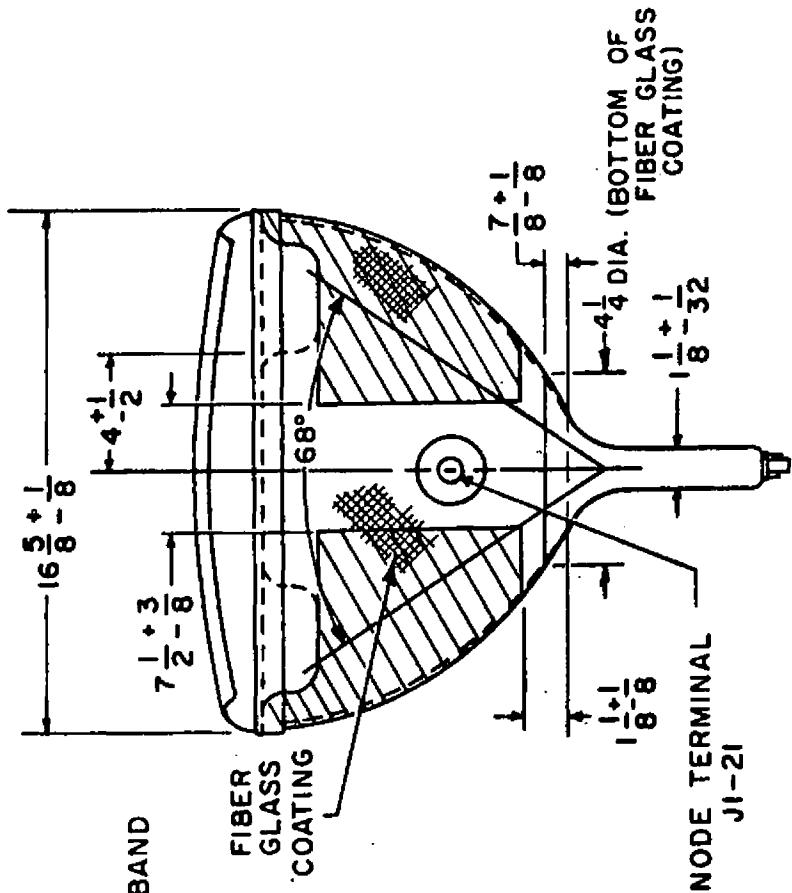
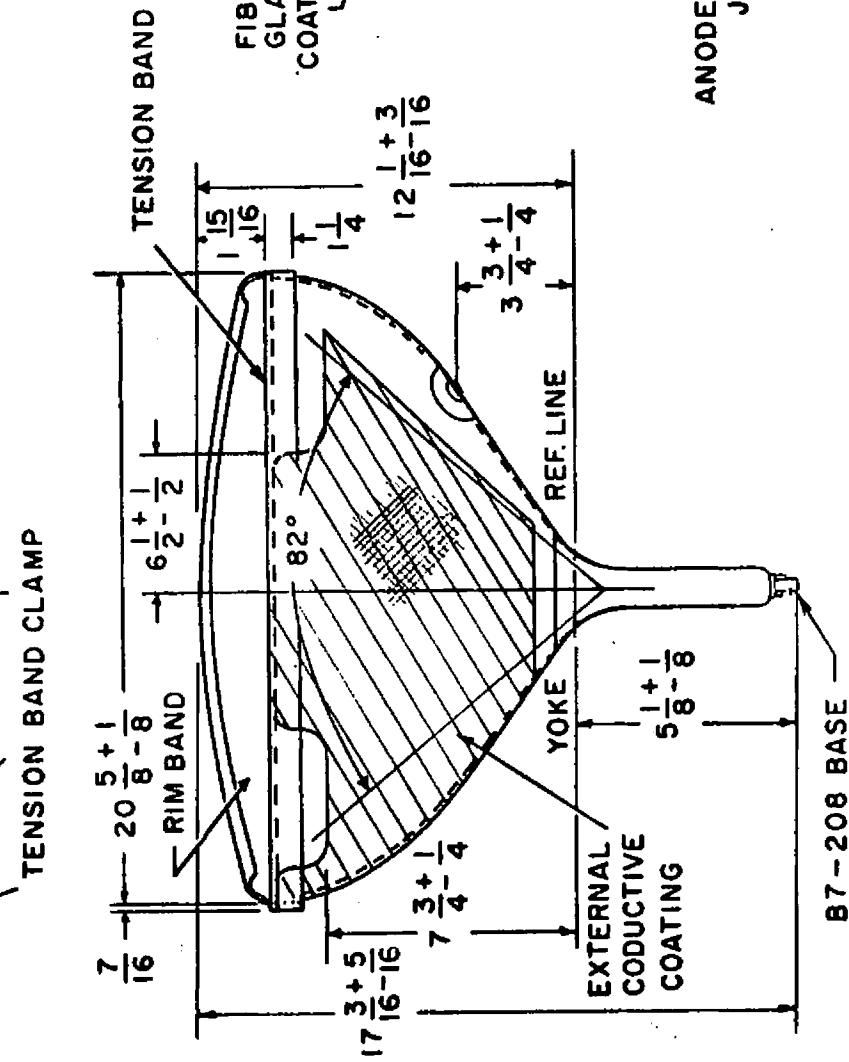
Syracuse, N. Y.

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SCREEN DIMENSIONS  
 DIAGONAL — 22 5/16  
 WIDTH — 19 1/4  
 HEIGHT — 15 1/8  
 AREA — 282 SQ. IN.

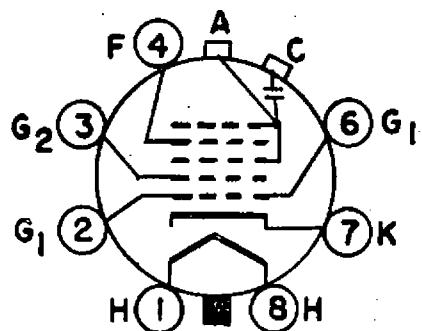


TENSION BAND CLAMP



OUTLINE NOTES

1. The reference line is determined by the intersection of the plane C-C of gage (EIA No. 126) with the glass funnel.
2. Deflection angle on the diagonal is 94°.
3. Anode terminal aligns with pin no. 4  $\pm 30$  degrees.
4. Use a non-rigidly mounted socket with flexible leads. Bottom circumference of base wafer will fall within 1-3/4 inch diameter circle concentric with the bulb axis.



BASING DIAGRAM  
8 HR

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